EPOCH 4 Series

Assembly Instructions

For Quick Install 2-Column based on
Frame Model KDTJ077-4

WARNINGS

EN: Carefully read all instructions and review all illustrations before installing. Failure to observe these warnings could result in a fire, electic shock, or personal injury.

EN: Do not sit or stand on table's base or worksurface. Weight rating is 350 lbs; including worksurface. Do not exceed.

EN: Ensure there are no obstacles above or below the table that would prevent movement. All cords must be appropriate length to accommodate the table's full range of height.

EN: In the event of a power outage, or if any cord is unplugged, an initialization is required.

EN: Keep electrical components away from liquids. Components to be opened by professional technicians only. Use this table indoors only.

EN: This anti-collision system is only intended to help reduce the risk of the table causing accidental injury or damage and will not completely prevent incidents of collision.

EN: This table is designed for a 10% duty cycle, meaning, for every minute of operation the table should be allowed to rest for 9 minutes.

EN: Table should be built in the room it is intended to be used in. Use two people with flipping or moving the table.
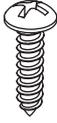
EN: Keep unsupervised children away from this height adjustable table. Ensure children understand the dangers of operating this table without supervision.
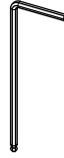
COMPONENTS AND TOOLS

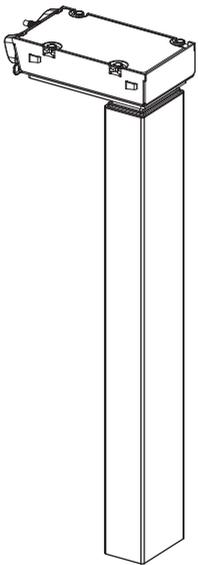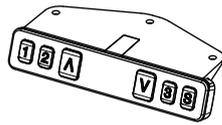| M6x30mm	M3x20mm	ST4.8x20mm	Allen Wrench(5mm)	Allen Wrench(4mm)
8x	**3x**	**24x**	**1x**	**1x**

Wire Management Clips

	M3.5x16mm
5x	**5x**

Handset
1x
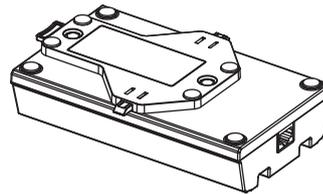
Control Box
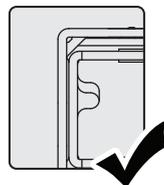**1x**
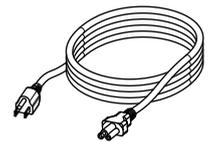
Power Cable
1x

Lifting Column
2x
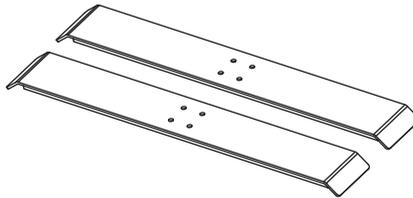
Foot
2x
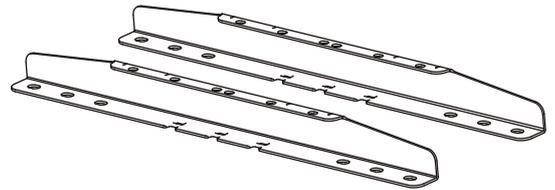
Side Beam
2x

Frame Assembly
1x

1

A

OR

B

STOP

2

STOP

3

100%

STOP

4

click

5

6

7

8
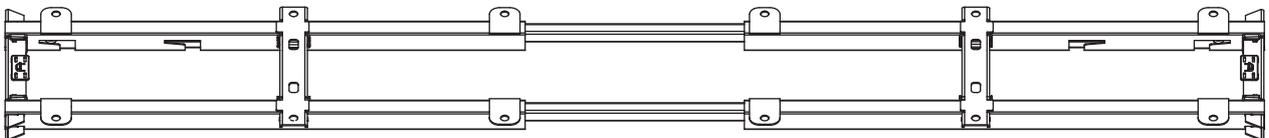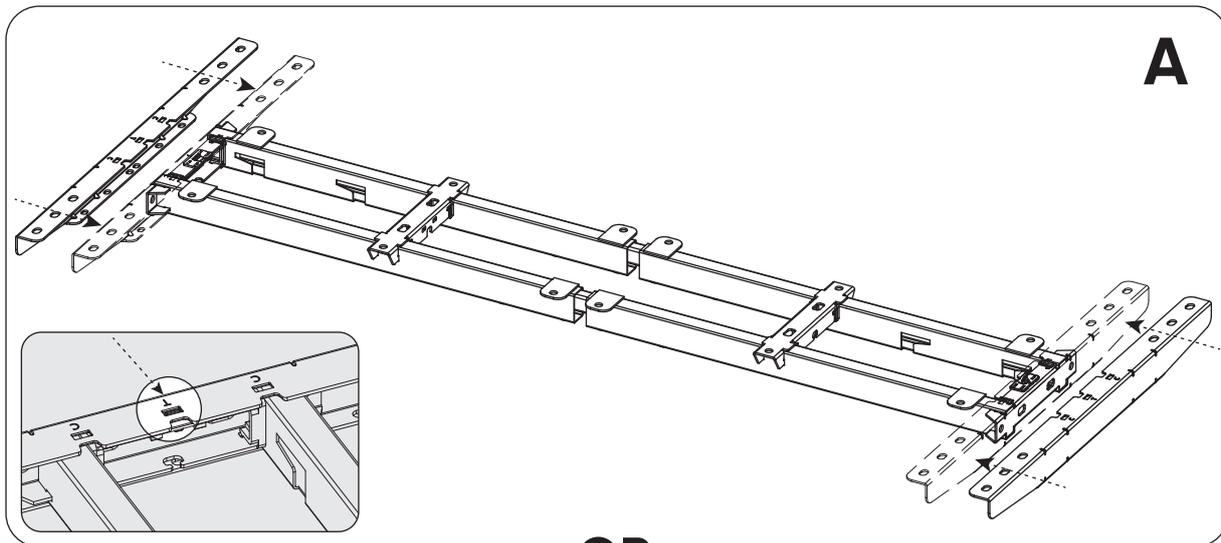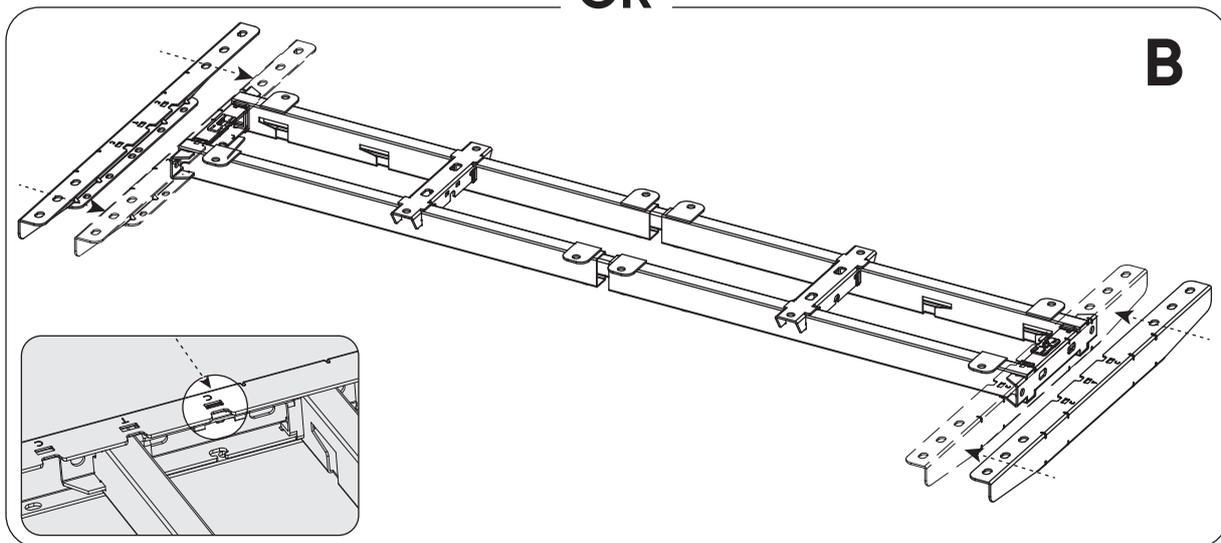
STOP
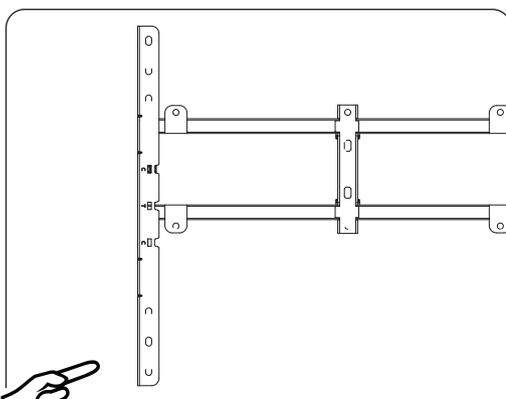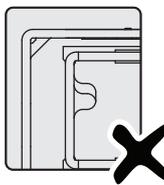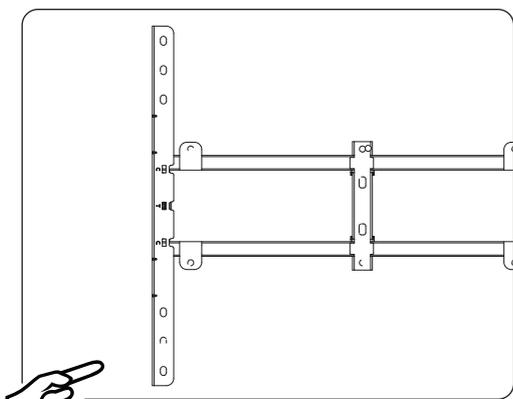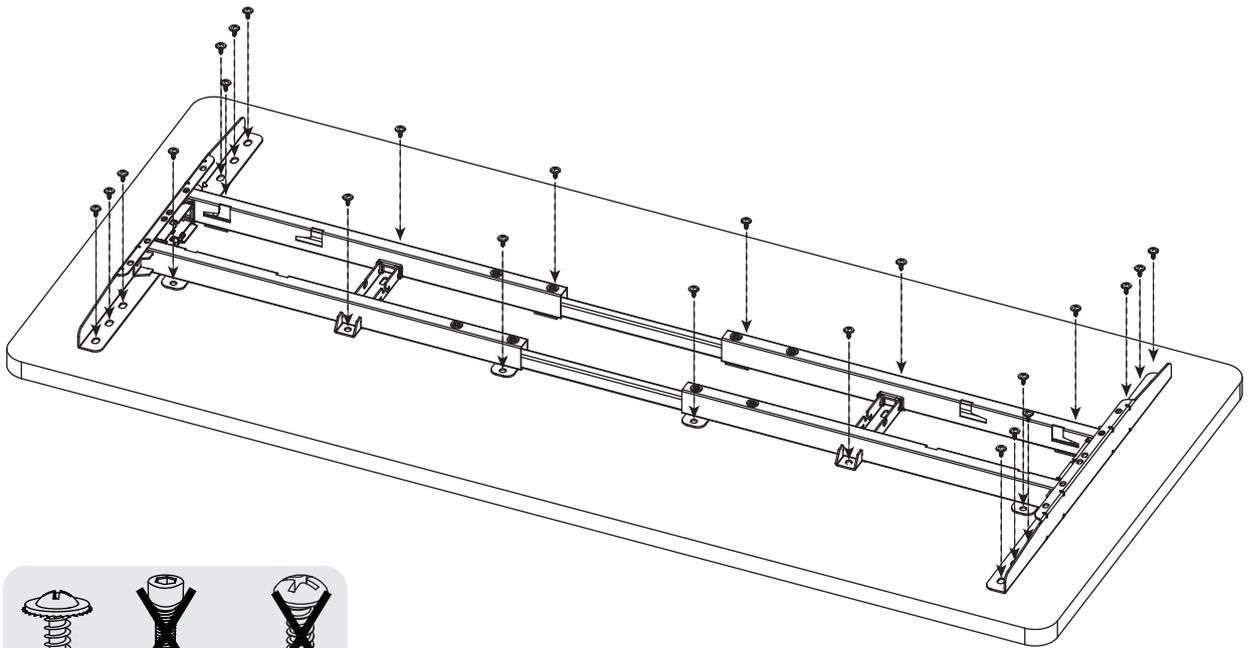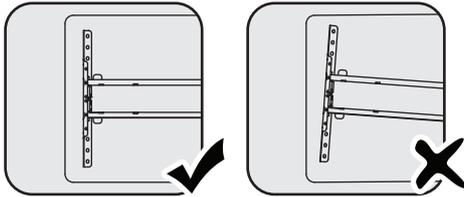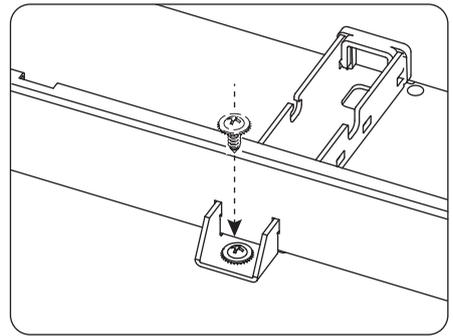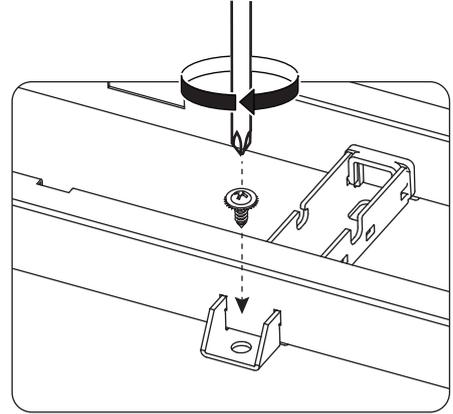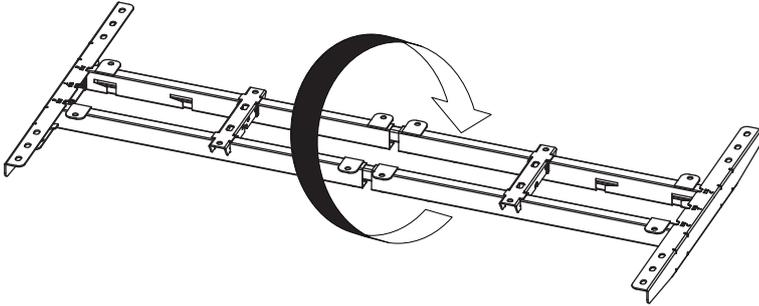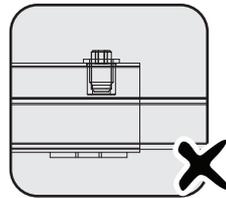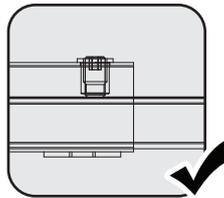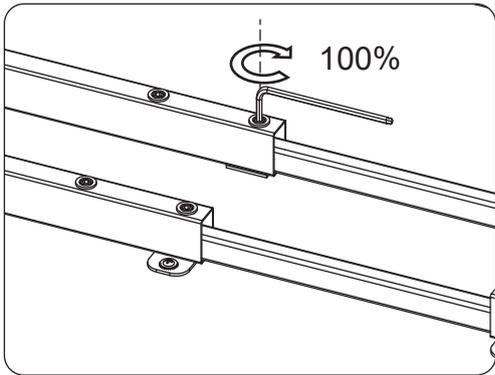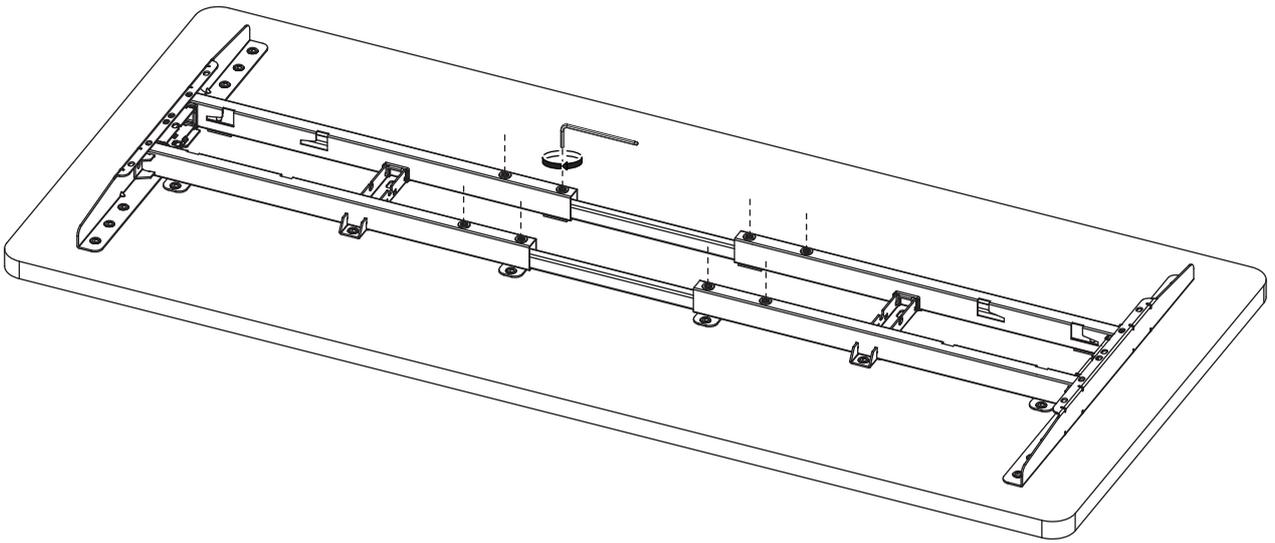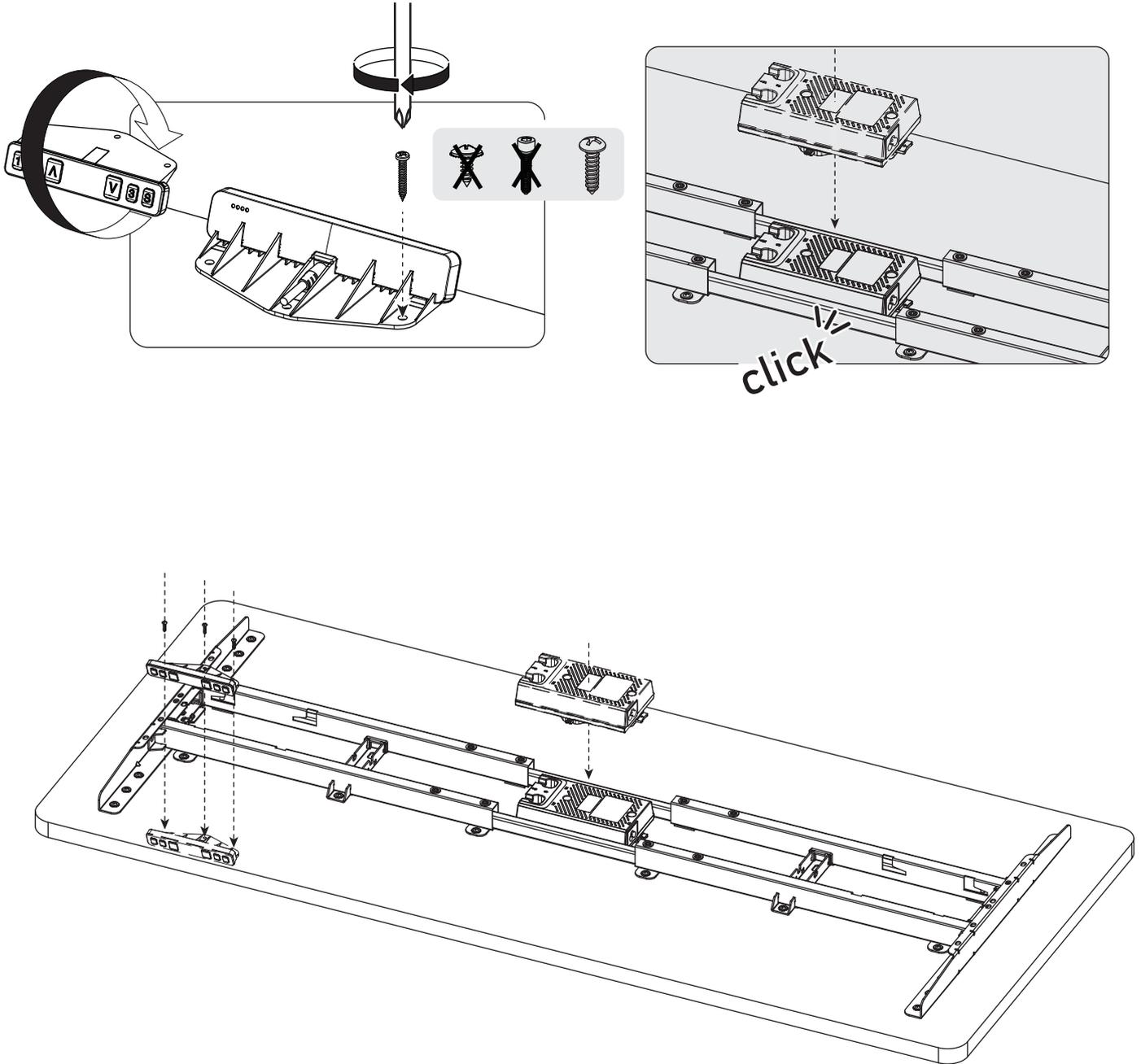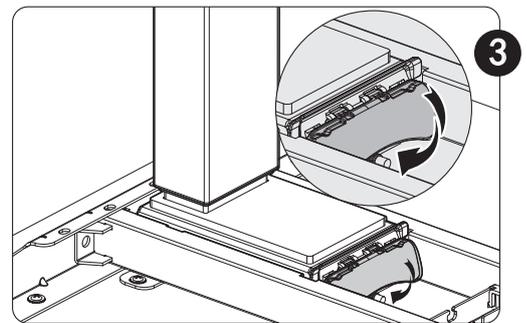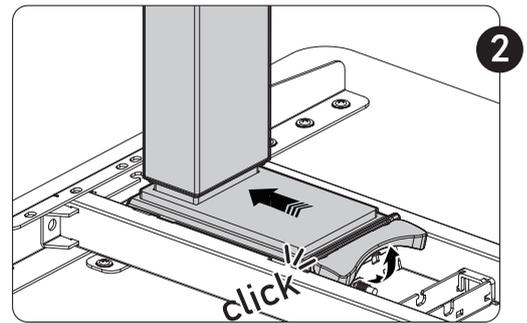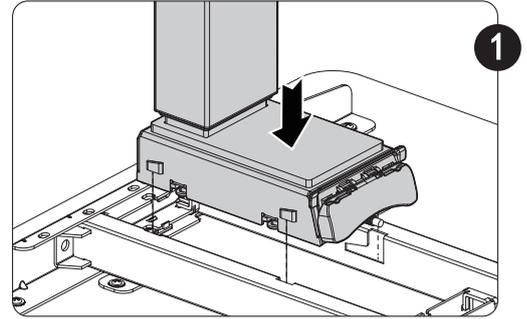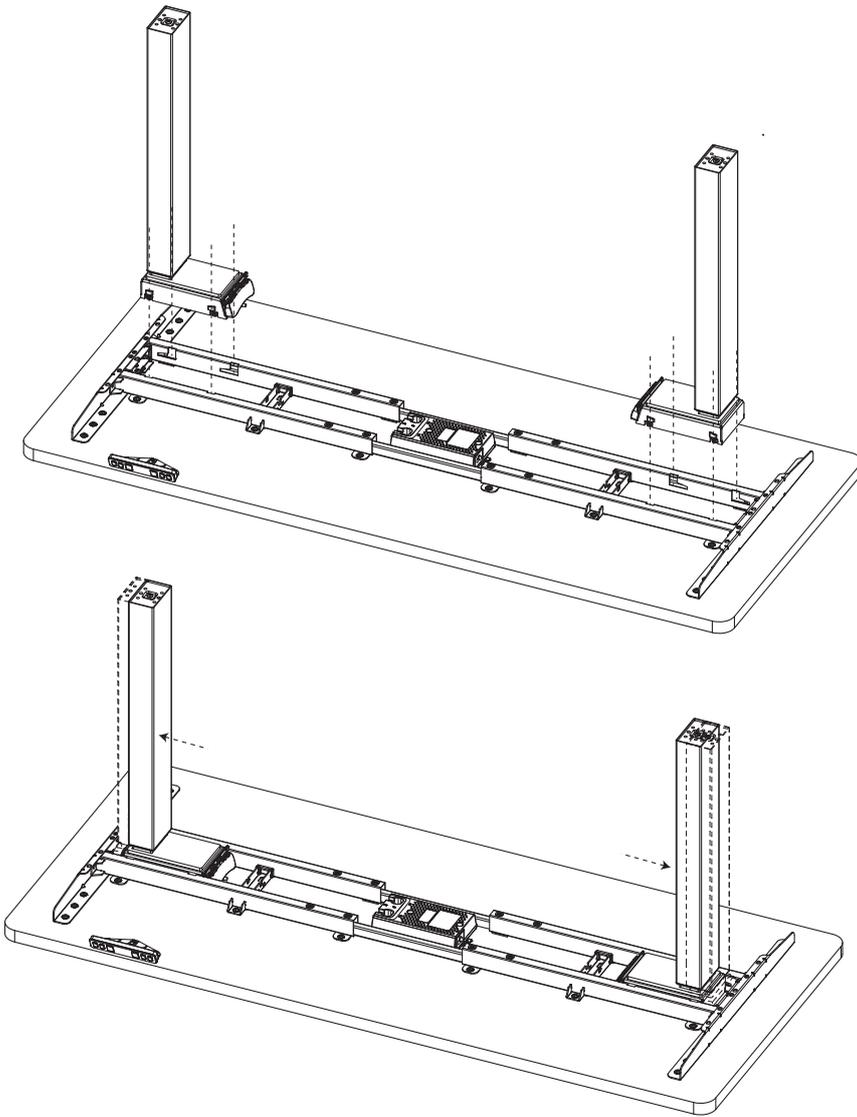
DO NOT USE BASE UNTIL INITIALIZATION STEPS HAVE BEEN TAKEN

Note: Check to make sure that the power cable and the table are free and clear of any obstacles. Table and cords must be able to ascend and descend without any binding, tightness, pulling, or collision interference.

Check all cords to assure they are fully seated and secured with the built-in connector clip and control box is level and securely fastened to the underside of the work surface.

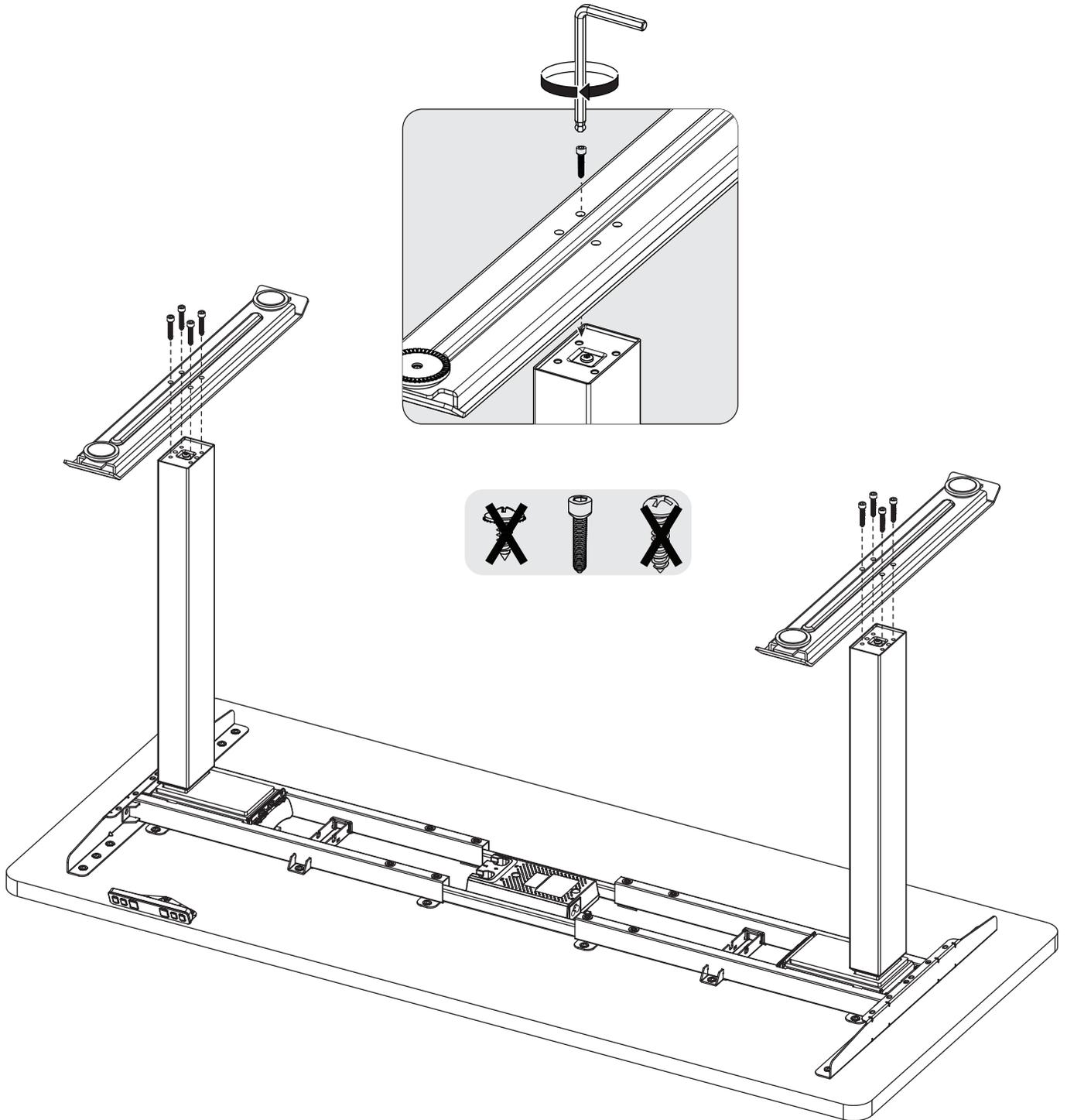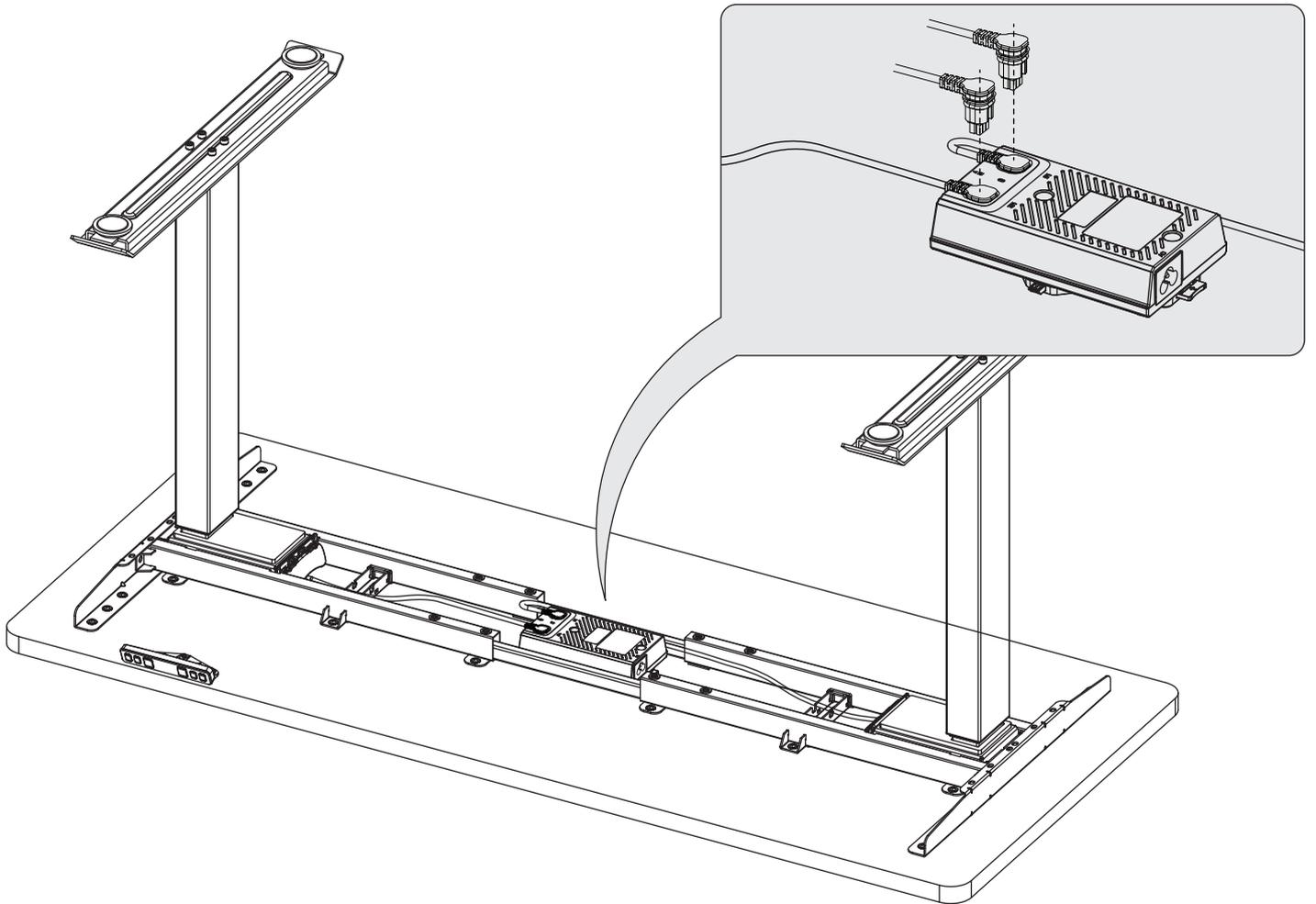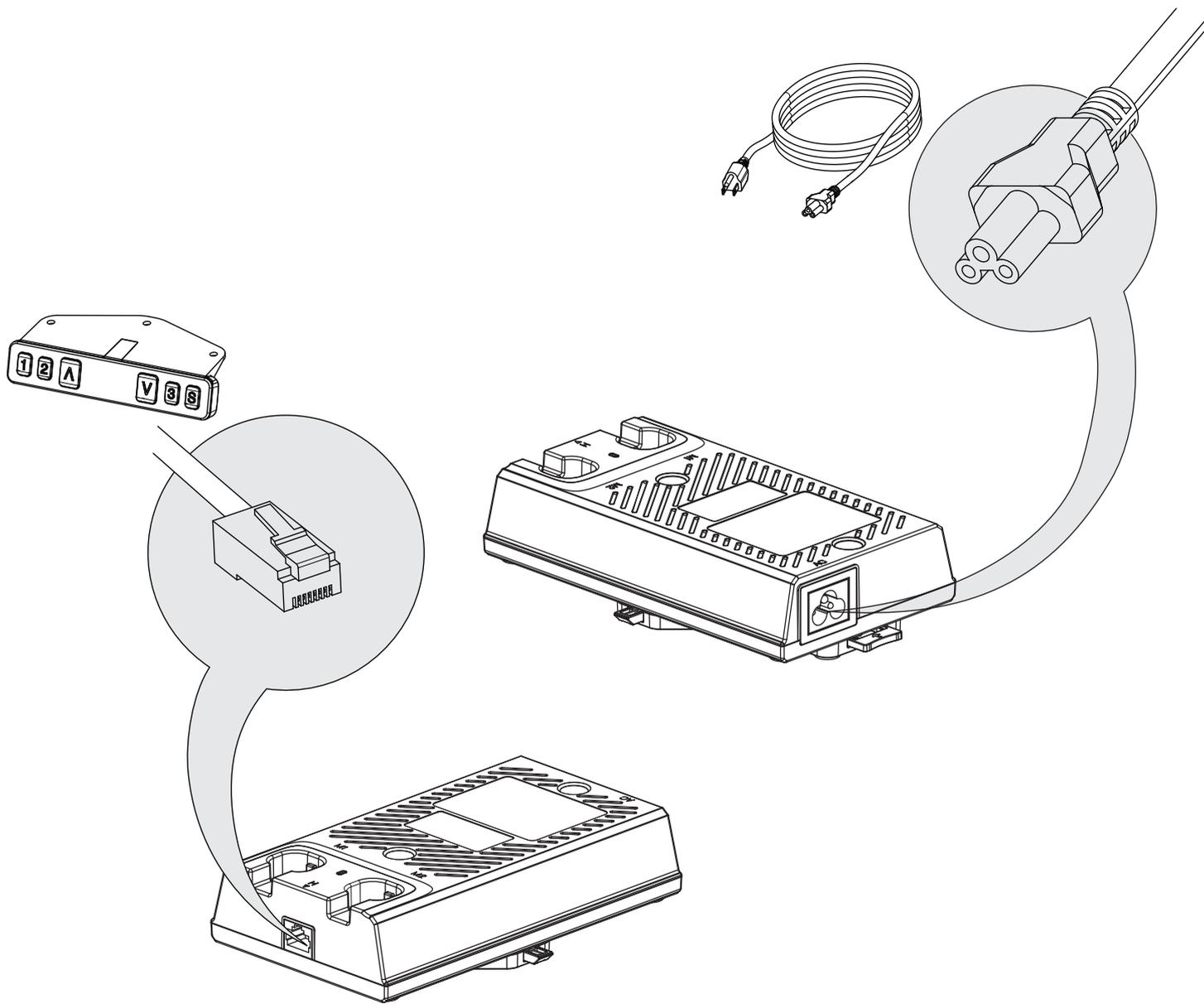**1**

Simultaneously, press and hold the UP and DOWN buttons.

The columns will begin to descend at half-speed of normal operation. Do not release buttons.

2

Continue holding both buttons. The columns will descend to the lowest position and then 're-bound' slightly.

This rebound indicates that the base is initialized.

3

Release the UP and DOWN buttons.

Initialization is complete. Table can now be utilized in normal fashion.

⚠ The initialization process for certain specific handsets differs from the procedure described above.
Please refer to the handset's manual to complete the initialization process.

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